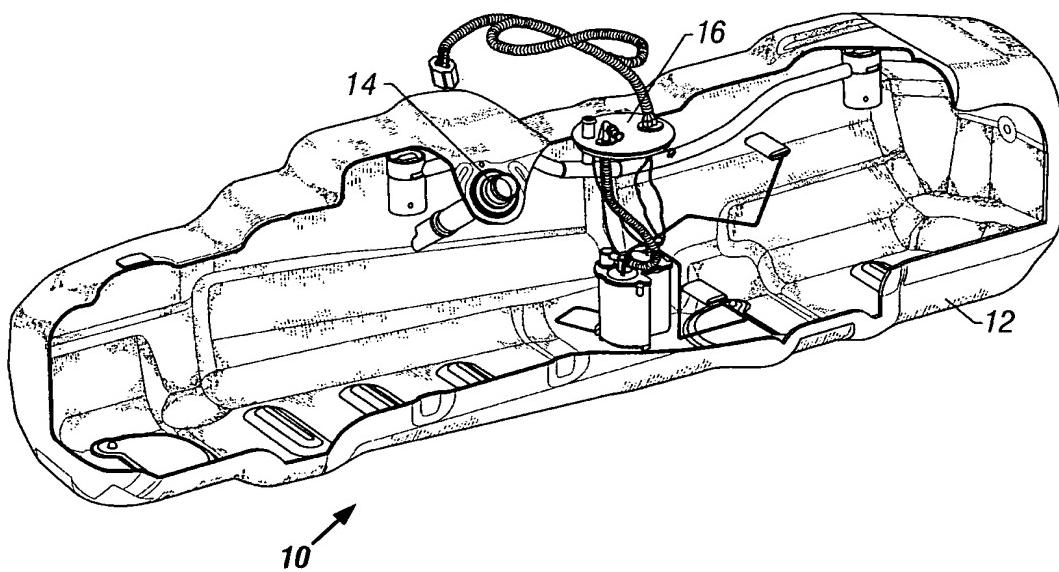
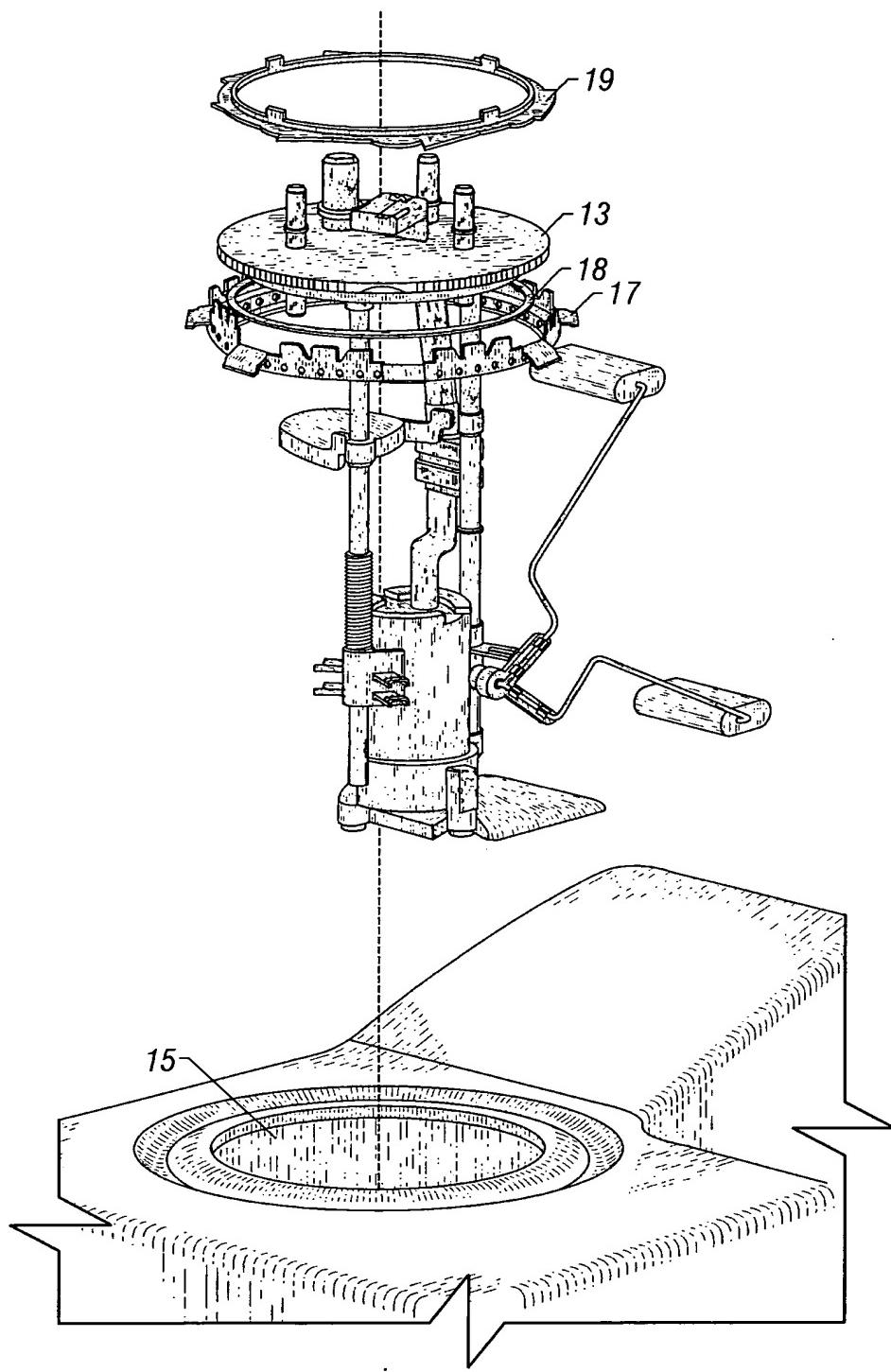


1 - POLYETHYLENE
2 - REGRIND
3 - ADHESIVE
4 - ETHYL VINYL ALCOHOL (EVOH)
5 - ADHESIVE
6 - POLYETHYLENE

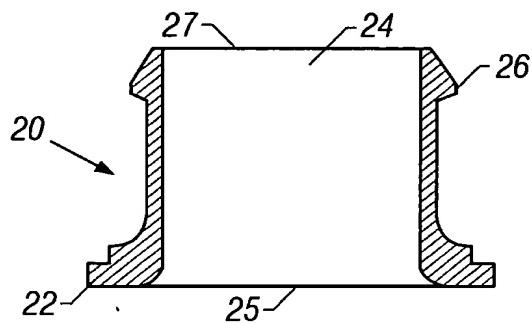
**FIG. 1**



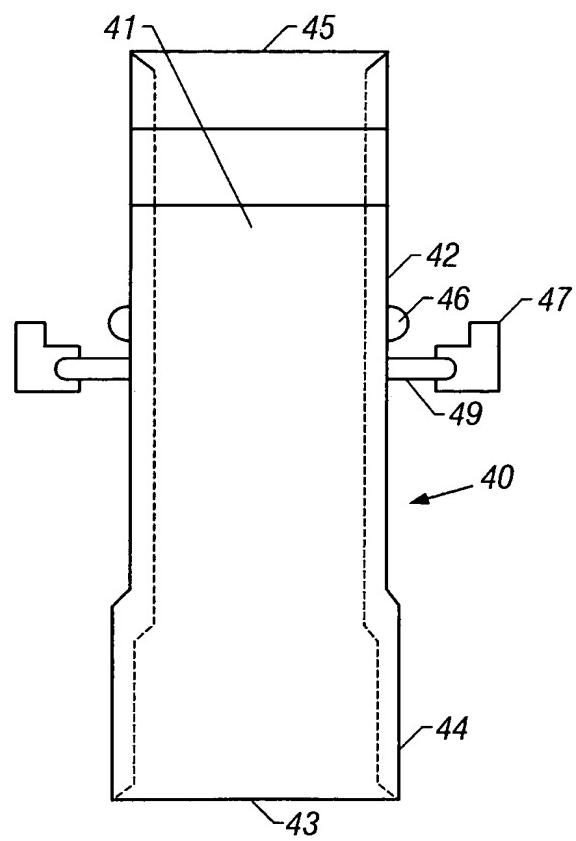
**FIG. 2**

**FIG. 3**

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**FIG. 4**



**FIG. 5**

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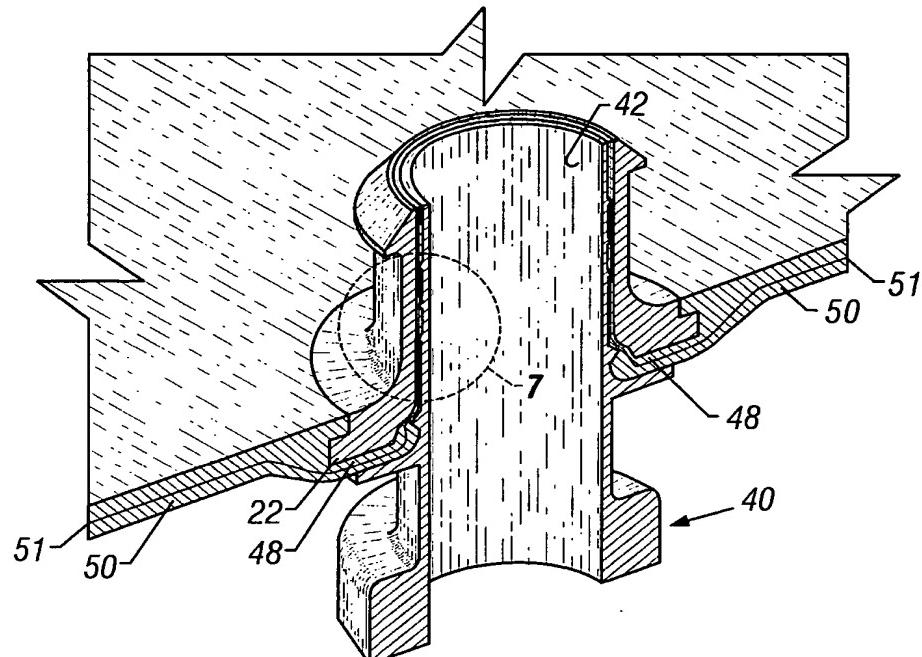


FIG. 6

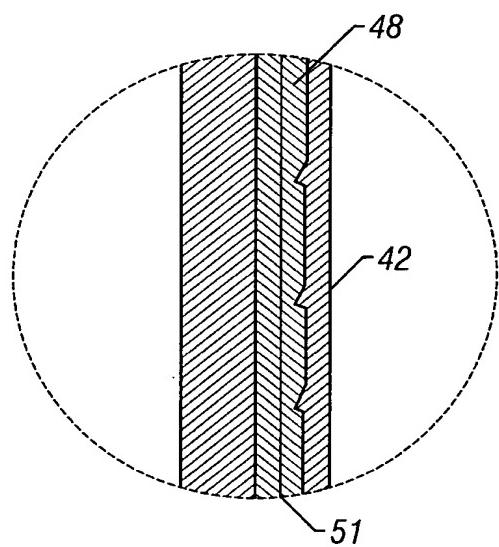
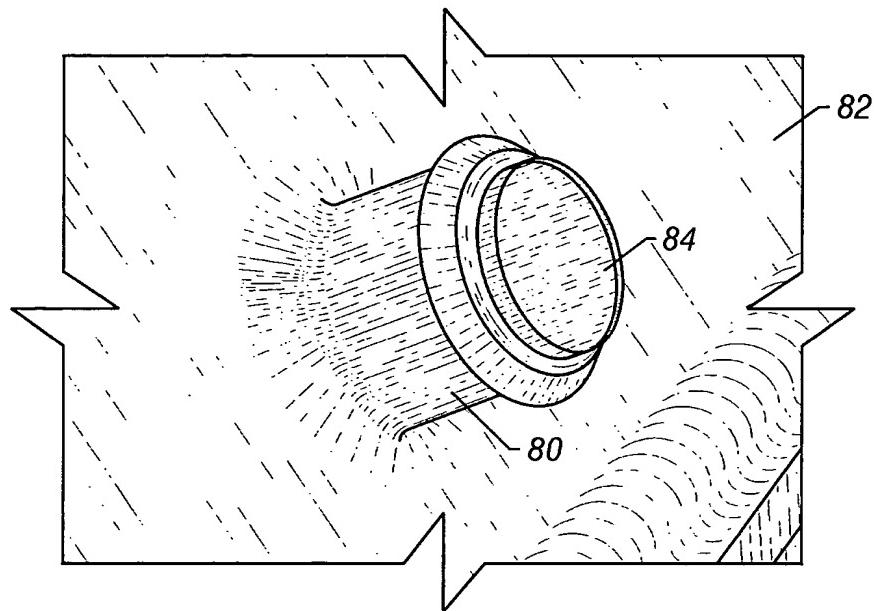
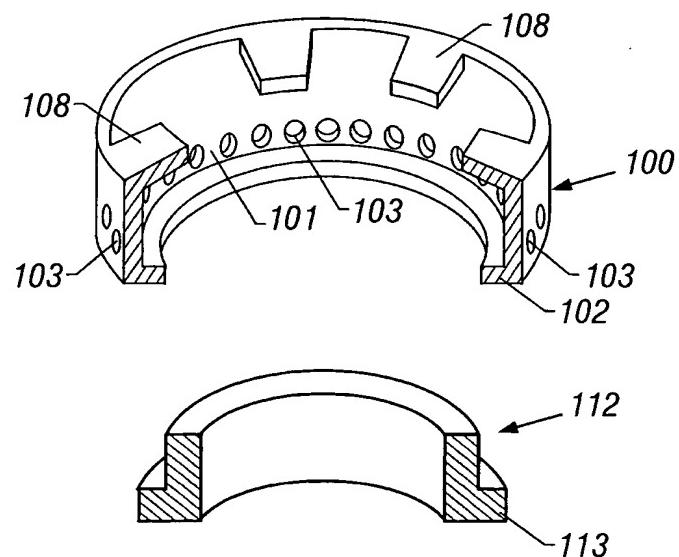


FIG. 7



**FIG. 8**



**FIG. 9**

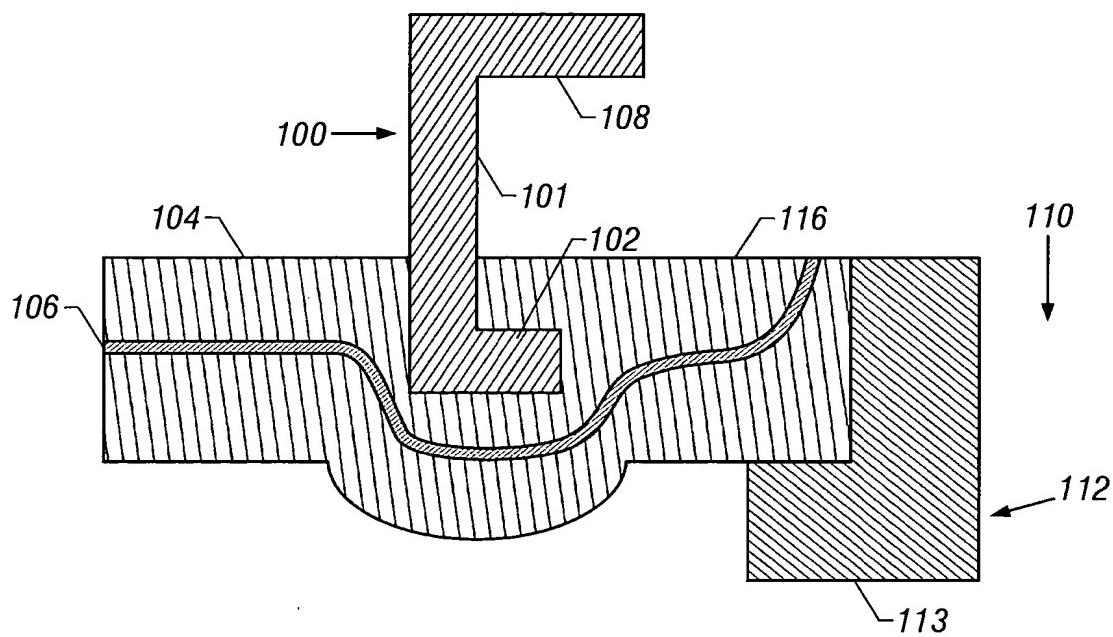


FIG. 10